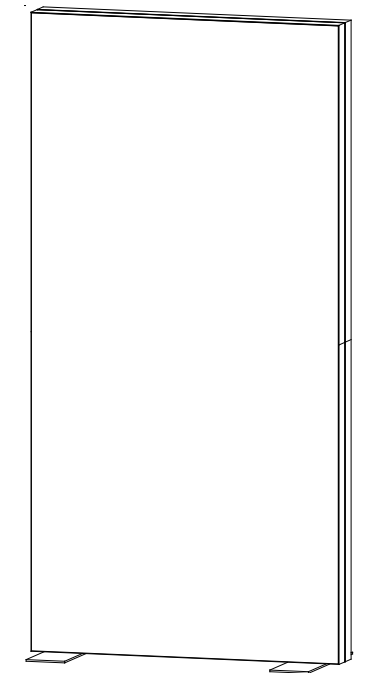


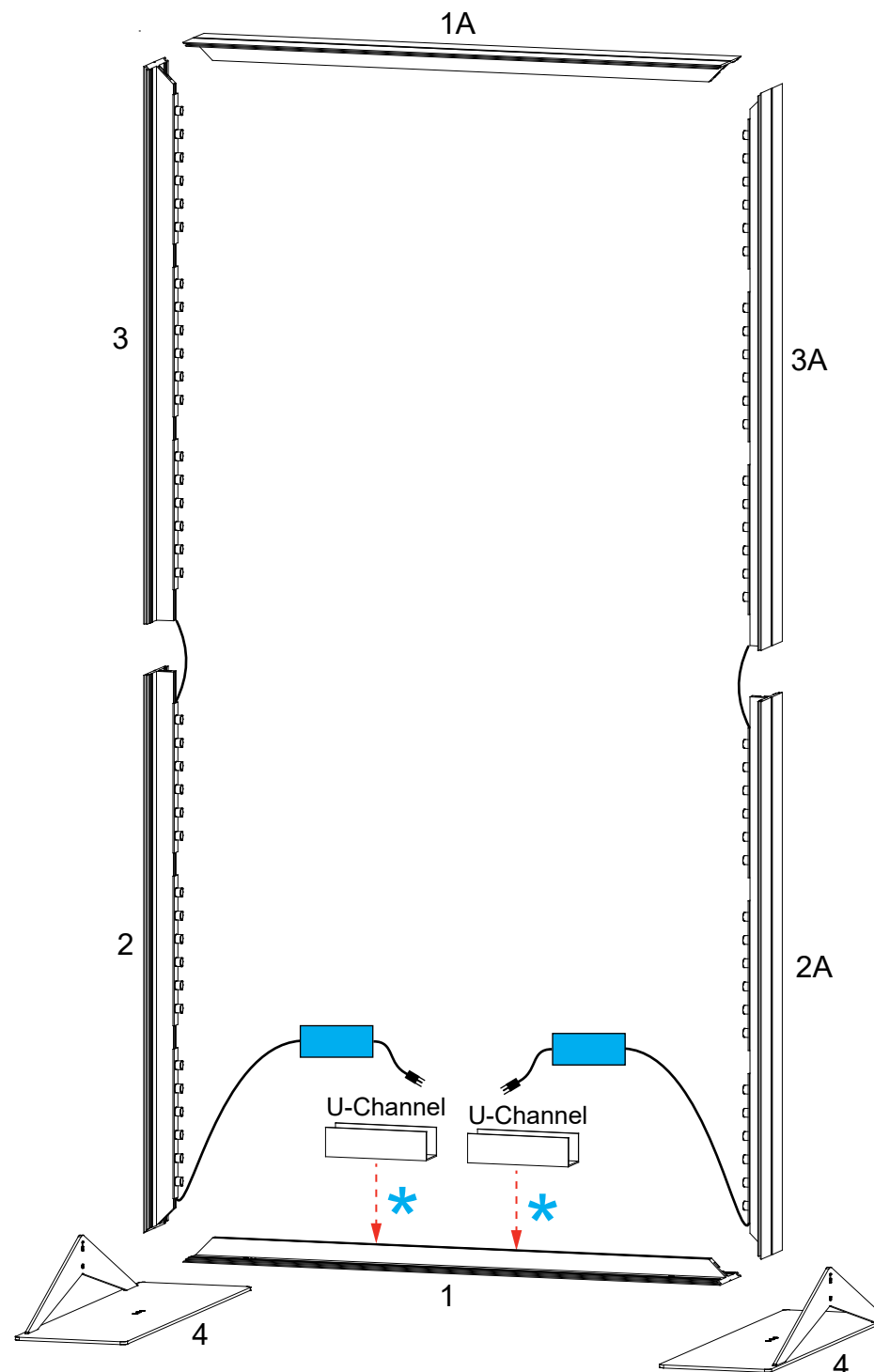
Item	Qty.	Description
1,1A	1,1	48" CEI152 Horizontal Extrusion
2,2A	1,1	48" CEI152 Vertical Extrusion w/ Lights
3,3A	1,1	48" CEI152 Vertical Extrusion w/ Lights
4	2	Base Plate
--	2	9" U-Channel

Steps:

- 1) Attach u-channels to horizontal [1].
See [U-Channel Connection](#) detail.
- 2) Assemble extrusions [1] thru [3A] together. See CEI152 Frame Assembly sheet for instruction.
- 3) Attach base plates [4] to horizontal [1]. See [Base Plate Attachment](#) detail.
- 4) Connect light cords and attach transformers, then set transformers into u-channels. See [Light Connection](#) details.
- 5) Install SEG graphics to front and back of assembled frame.
See SEG Graphic Installation sheet for instruction.



Completed Assembly



*** Base Plate Attachment**

Slide V4 connectors into groove of extrusions [5] and [6] then tighten set screws to secure. Attach base plate to extrusions using bolts, washers, and wing nuts.

*** U-Channel Connection**

Insert set screw into hole of U-Channel then into T-nut. Slide T-nut into groove of horizontal, then tighten set screw to secure.

Light to Light Connection

Light to Transformer Connection

Transformer
96W / 4A / 24V

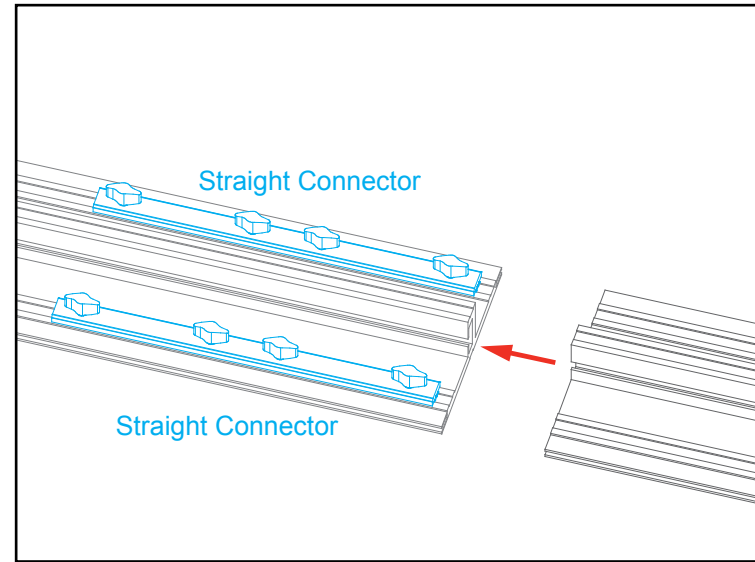
Maximum of 7 light bars per transformer.

SETUP INSTRUCTIONS

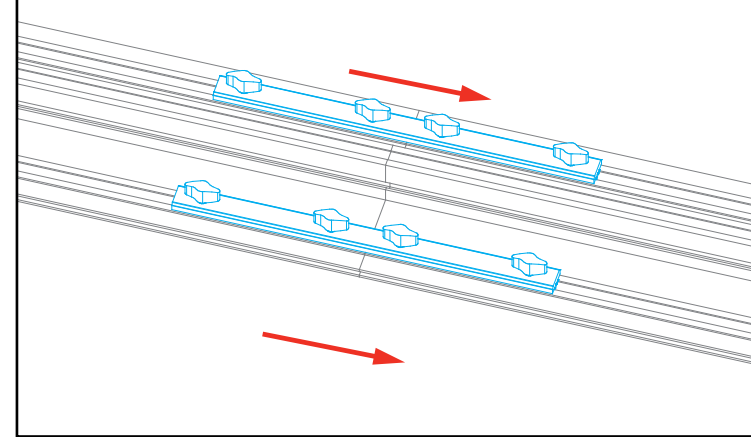
Straight Connection

When assembling frame, first attach all **straight connectors**, then attach **corner connectors**.

- 1) Place extrusions end-to-end.
- 2) Loosen all knobs, then slide **straight connectors** across the seam of extrusions.
- 3) Tighten all knobs to secure connection.



Slide both connectors across seam of extrusions. Tighten all knobs.



All knobs must be tightened securely to ensure a proper connection.

Disassembly

- 1) Loosen all knobs.
- 2) Slide connectors off of one extrusion.
- 3) Tighten knobs to prevent loss during packing & shipping.

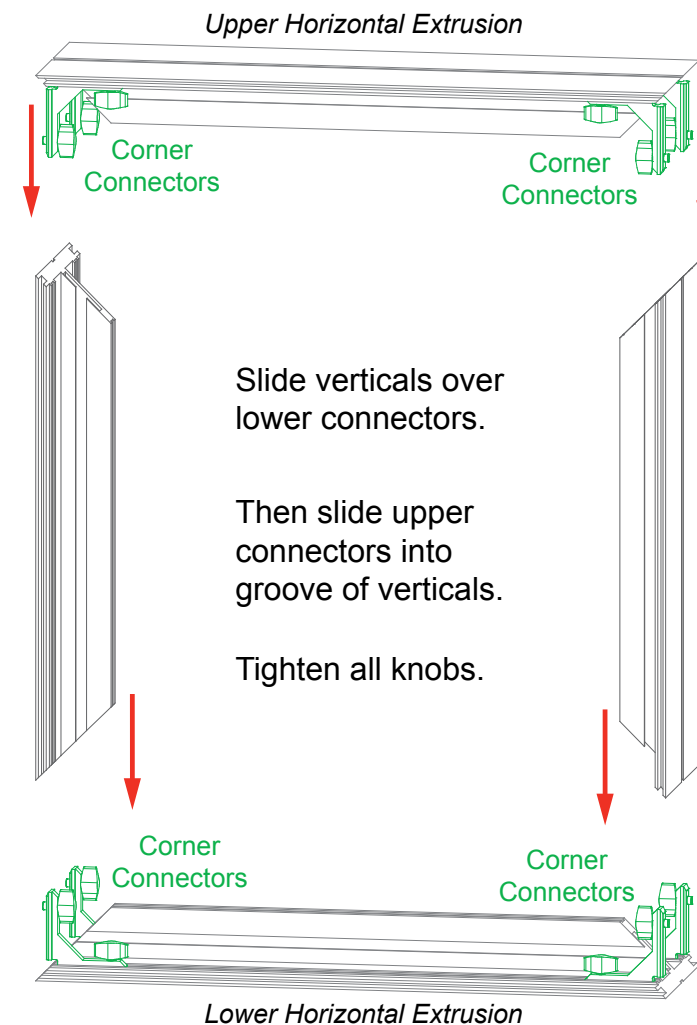
Keep straight connectors in groove of extrusion. Do not remove connectors during disassembly.

Corner Connection

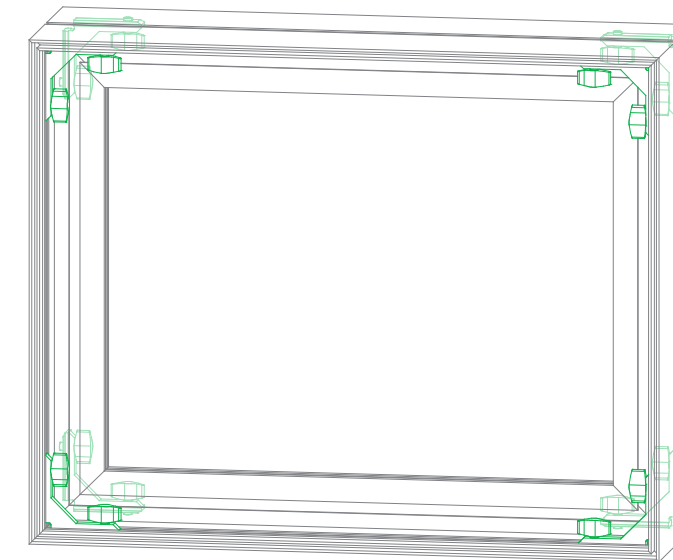
- 1) Loosen knobs, then slide vertical extrusions onto **corner connectors** of **lower** horizontal extrusion.
- 2) Slide **corner connectors** of **upper** horizontal extrusion into grooves of vertical extrusions.
- 3) Tighten all knobs to secure connection.

Disassembly

- 1) Loosen knobs on vertical extrusions.
- 2) Slide the vertical extrusions off of **corner connectors** on lower and upper horizontal extrusions.

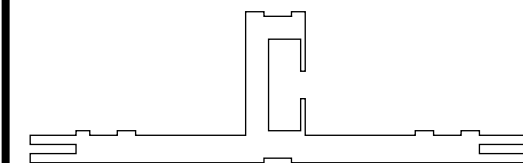


Adjust connectors if necessary to prevent gaps in connection.



COMPLETED ASSEMBLY

All knobs must be tightened securely to ensure a proper connection.

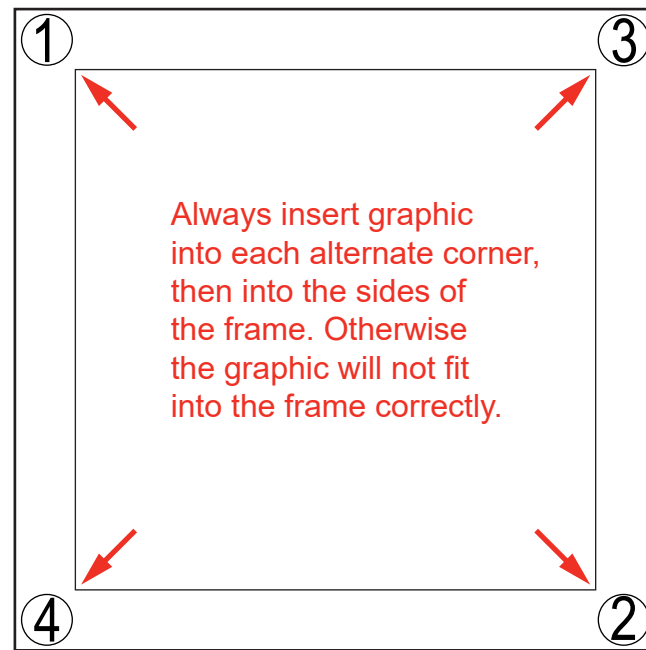


CEI152 Profile

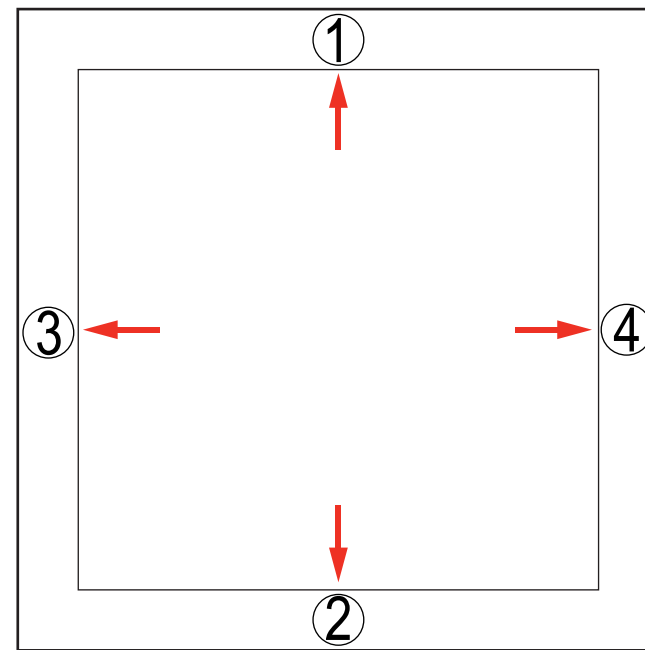
SEG Graphic Installation *in 3 Steps*

The Perfect Fit

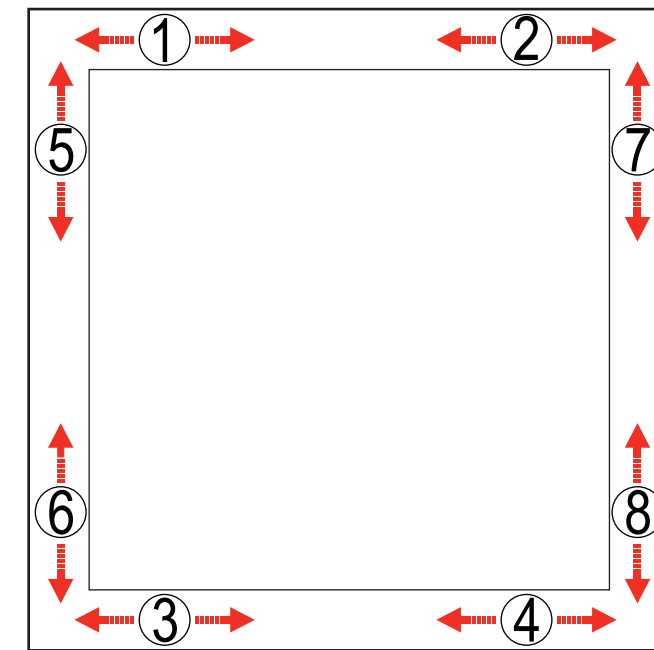
STEP 1: Attach Corners



STEP 2: Attach Middle



STEP 3: Attach Sides



Insert narrow side of silicone welt into the channel at corner 1, with fabric to the outside.

Repeat for opposite corner 2, then corner 3, then corner 4.

Once corners are attached, press the middle of edge 1 into the channel. Then press middle of edge 2 into the channel on opposite side.

Repeat with edge 3 & 4.

Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.

Do the same for welt on opposite side, at locations 3 & 4. Then repeat for locations 5 & 6 and 7 & 8.

Once the welt is fully inserted on all sides, smooth out edges as needed for a perfect fit.

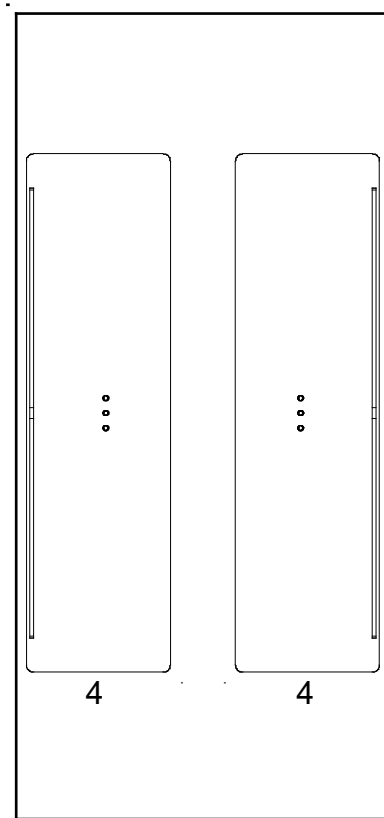


To remove the graphic from the frame, locate the fabric **pull tab**. Gently pull on the tab to remove the graphic.

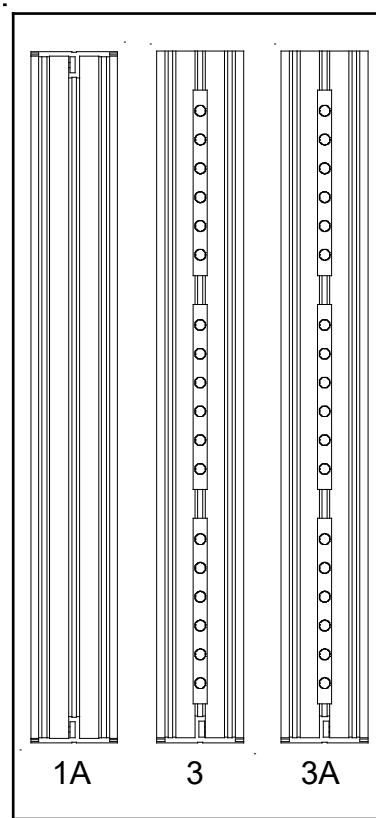
Install video:



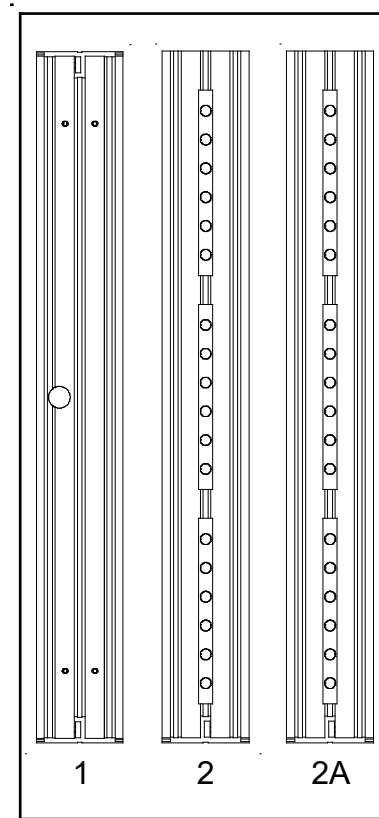
Top View of Each Level



Level 1 (Bottom Level)



Level 2



Level 3

